



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2521

Job Sheet 184315



Part No: D2521

Job Qty: 10 ea

Part Name: Individual Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV J IPP Rev:A 08-10-01 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		10/19/18	0.00	0.00	Start Up Container		OK 18/10/17
120	Waterjet - B4B	10 pcs		10/19/18	0.00	3.77	Waterjet 2 OMAX		OK 18/10/17
130	CNC Vertical Machining	10 pcs		10/19/18	0.39	17.36	HAAS 1		DJP 18/10/21
140	QC	10 pcs		10/19/18	0.00	0.00	QC2		SS 18/10/19
150	QC	10 pcs		10/19/18	0.00	0.00	QC8		Sm 18/11/02
160	Packaging	10 pcs		10/19/18	0.00	0.00	Packaging3		NOV 06 2018
170	QC21-SA	10 Ea		10/19/18	0.00	0.00	QC21		NOV 06 2018

Part Op 120 - Cut Blank as per D2521 blank file

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2521 Identify as D2521

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	70 sf (7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	70	797	0

Part Specifications

Specifications could not be found.

Plex 10/5/18 1:26 PM Dart.Gagnon.Michelle

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S119276



Part: D2521

Job No: 184315

Serial No/Batch: S119276

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/17/18

DART AEROSPACE LTD		Work Order: 184315
Description: Bearpaw		Part Number: D2521
Inspection Dwg: D2521	Rev: J	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension			Actual Dimension	Accept	Reject	Method of Inspection	Comments
Dim	Min	Max					
A	0.260	0.266	0.260	U		G.P	
B	0.90	0.96	0.901	U		Uer	
C	0.27	0.330	0.310	U		D.G.	
D	0.470	0.530	0.500	U		Uer	
E	21.740	21.760	21.750	U		TAPE	
F	0.72	0.780	0.750	U		Uer	
G	0.35	0.410	0.38	U		Uer	
H	11.490	11.570	11.500	U		TAPE	
I	3.41	3.47	3.44	U		Uer	
J	11.790	11.810	11.800	U		TAPE	
K	9.47	9.53	9.500	U		TAPE	
L	7.190	7.210	7.200	U		TAPE	
M	6.910	6.970	6.940	U		Uer	
N	44.47	44.530	44.500	U		TAPE	
O	6.590	6.650	6.620	U		Uer	
P	0.940	0.980	0.960	U		Uer	
Q	18.97	19.03	19.000	U		TAPE	
R	0.350	0.410	0.380	U		Uer	
S	0.740	0.780	0.765	U		Uer	
T	0.240	0.280	0.255	U		Uer	
U	0.370	0.410	0.385	U		Uer	
V	0.740	0.780	0.765	U		Uer	
W	0.740	0.780	0.765	U		Uer	

Measured by: DAS 521
Date: 9-89 18/10/19

Audited by: [Signature]
Date: 18/11/02

Prototype Approval: N/A
Date: N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue P/O D205-564-011 & D430-688-011	KJ/RF	
B	05.06.15	Dimensions and tolerances changed	KJ/RF	
C	06.08.31	Dimensions updated per D2521 Rev. J	KJ/JLM [Signature]	[Signature]

